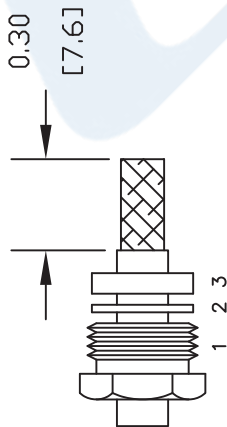


PE4230 CAD Drawing

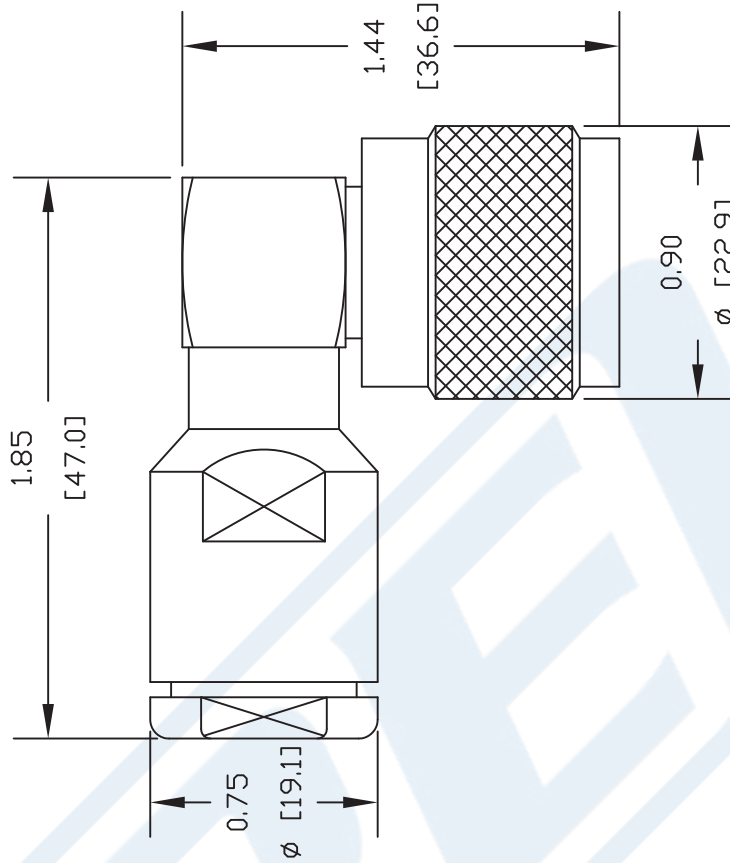
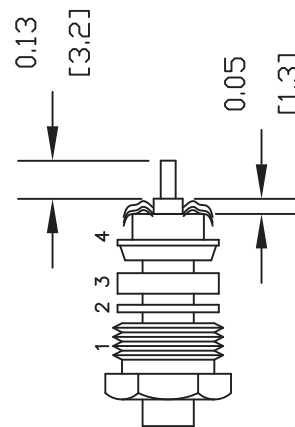
HN Male Right Angle Connector Clamp/Solder Attachment
for RG213, RG214, RG8, RG9, RG225, RG393

ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



DWG TITLE

PE4230

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

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SIZE A

SCALE N/A

CAD FILE 042309

FSCM NO. 53919

REV. -