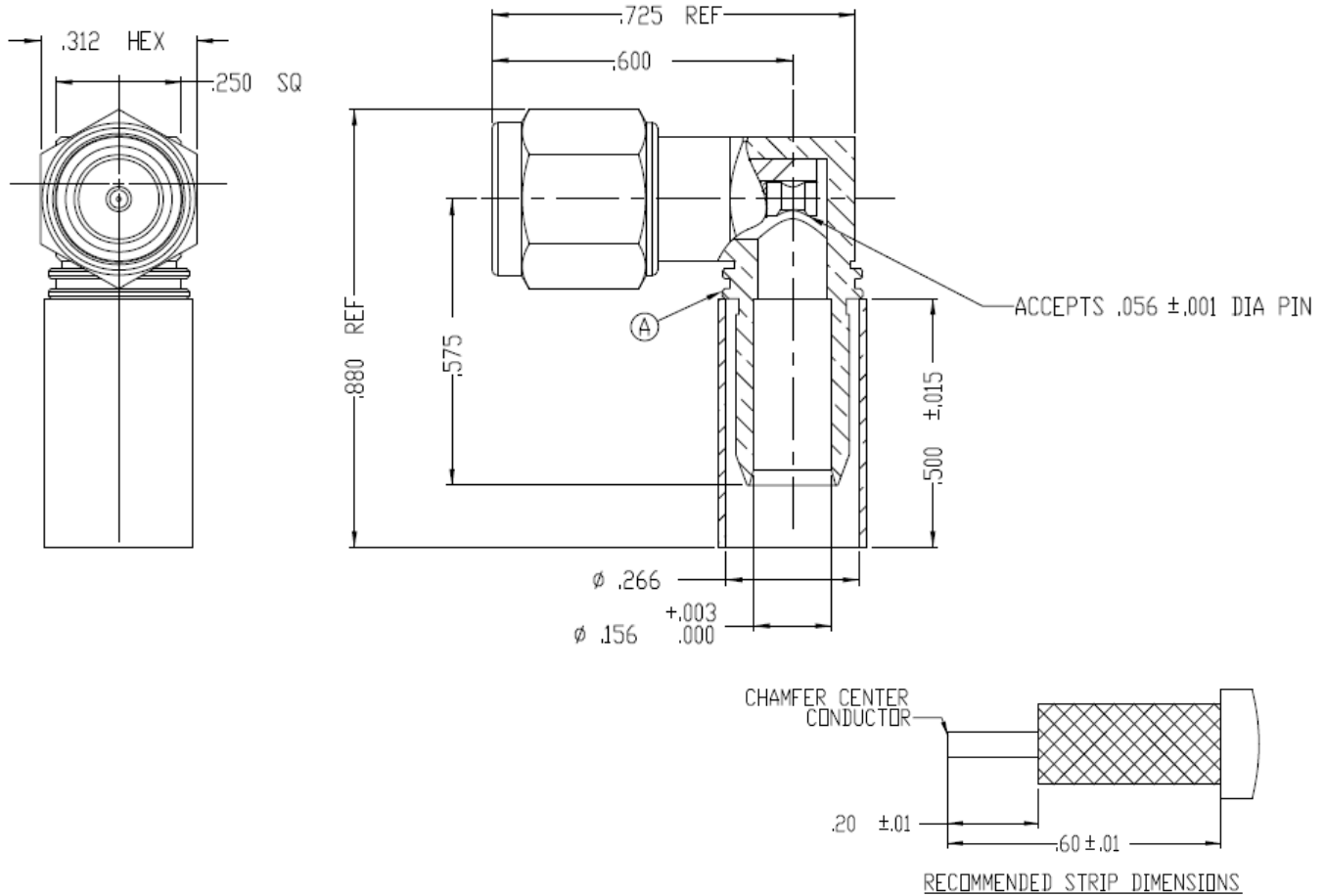


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	N.N.N	9/5/13	J.D.B.	9/10/13



NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348
- MATERIAL:
 - BODY, HEX NUT - BRASS PER ASTM B16, C36000 ALLOY, TEMPER H02
 - INSULATOR - TEFLON PER ASTM D1710, TYPE 1, GRADE 1, CLASS A
 - SHRINK SLEEVE - HEAT SHRINKABLE ATUM PER MIL-I-23053/4 (NOT SHOWN)
 - GASKET - SILICONE RUBBER PER A-A-59588, 50-75 DUROMETER
 - CRIMP SLEEVE - D.H.P. COPPER CDA, ALLOY #122, TEMPER HARD
 - CONTACT & LOCKING RING - BERYLLIUM COPPER PER ASTM B196, C17300 ALLOY, CONDITION HT
- FINISH:
 - CONTACT - GOLD PLATE PER ASTM B488
 - CRIMP SLEEVE - SULFAMATE NICKEL PER MIL-P-27418
 - ALL OTHER METAL PARTS - ALBALOY PLATE PER DELTA SPEC. 111197

MATL:	UNLESS OTHERWISE SPECIFIED	DFTM	TIMES MICROWAVE SYSTEMS		
		N. N. N			
USED ON: B	ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH 63 RMS MAX. REMOVE ALL BURRS .004 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ±.01 .XXX ±.005 ANGLES ±1° FRACTIONS ±1/64	DATE	9/5/13		
		CHKD.	J. D. B.		
		DATE	9/10/13		
		APPD.	J. D. B.		
SCALE: NONE	DWG. SIZE A	DO NOT SCALE DRAWING	CODE IDENT	68999	DATE 9/10/13
		DATE 9/10/13	1 of 1	SD3190-2899	A