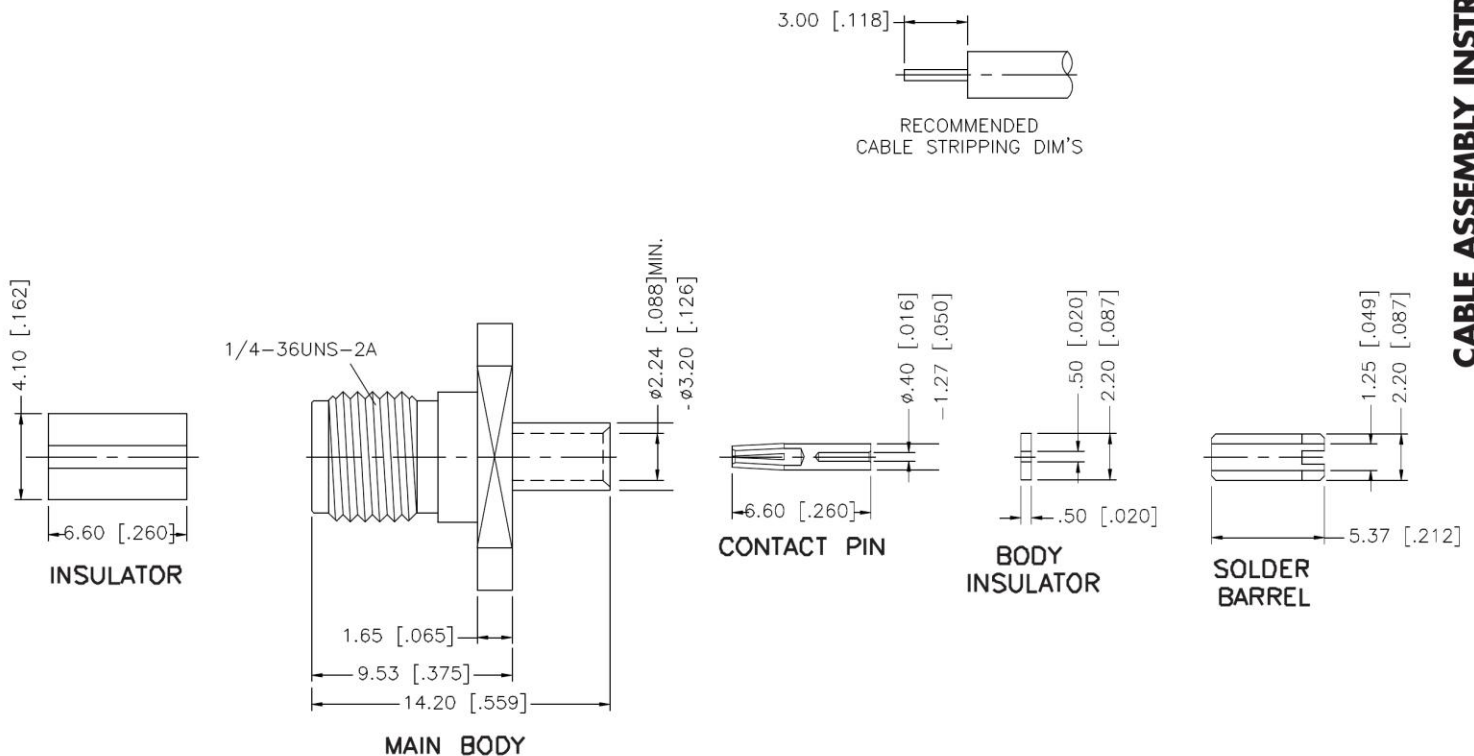


**SOLDER (.047 SEMI-RIGID)**

STEP 1: All parts of the connector are shown.

STEP 2: Strip cable as per the "Recommended Cable Stripping Dimensions" shown above.

STEP 3: Press the INSULATOR into the MAIN BODY until it stops.

STEP 4: Connect the MAIN BODY, with the INSULATOR already installed, to any mating connector (any SMA male connector will do), in order to hold the INSULATOR firmly in place during STEPS 5-7 (see below).

STEP 5: Insert the SOLDER BARREL, BODY INSULATOR, and CONTACT PIN onto the cable in the order shown on the drawing.

STEP 6: Solder the center conductor of the cable to the CONTACT PIN. Avoid excessive heat which may distort the BODY INSULATOR and the insulator of the cable.

STEP 7: Assemble cable into connector body and solder the SOLDER BARREL onto the MAIN BODY. Avoid excessive heat which may distort both of the connector insulators and the insulator of the cable.