INTERFACE	MIL-STD-348, FIGURE 310-1	
IN ACCORDANCE WITH THE INTENT OF SLANT SHEET	MIL-PRF-39012/55 REF.	
RECOMMENDED MATING TORQUE	9 IN-LBS. NOM.	
COUPLING PROOF TORQUE	15 IN-LBS. MIN.	
COUPLING NUT RETENTION	60 LBS. MIN.	
FORCE TO ENGAGE	2 IN-LBS. MAX.	
FORCE TO DISENGAGE	2 IN-LBS. MAX.	
DURABILITY	500 CYCLES MIN.	
AXIAL CONTACT RETENTION (FROM INTERFACE)	6 LBS. MIN.	
AXIAL CONTACT RETENTION (FROM CABLE)	6 LBS. MIN.	
CENTER CONTACT INSERTION (FROM CABLE)	3 LBS. MAX	
CENTER CONTACT WITHDRAW (FROM CABLE)	1 Oz. MIN.	
CABLE RETENTION	10 LBS. MIN.	
MASS SHEET 1	10.29 GRAMS NOM.	
MASS SHEET 2	12.98 GRAMS NOM.	

IMPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	18 GHz
VSWR DC - 18 GHz	1.16:1 MAX.
INSERTION LOSS	0.03 √F (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	600 Vrms MIN.
INSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 18 GHz	-90 dB MIN.
CORONA	150 Vrms MIN. @ 70,000 FEET
RF HIGH POTENTIAL	400 Vrms MIN.
CONTACT RESISTANCE (INNER)	3.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	2.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	2.0 MilliOhms MAX.

OPERATING TEMPERATURE	-62°C TO 165°C
VIBRATION	MIL-STD-202, METHOD 204, CONDITION D
MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
THERMAL SHOCK	MIL-STD-202, METHOD 107, CONDITION B
CORROSION	MIL-STD-202, METHOD 101, CONDITION B, 5%
MOISTURE RESISTANCE	MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)
MA	TERIALS AND FINISH
BODY, CLAMP NUT, & COUPLING NUT	STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. \$30300,

ENVIRONMENTAL CHARACTERISTICS

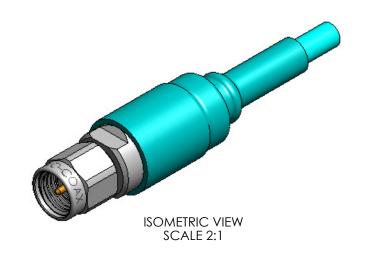
BODY, CLAMP NUT, & COUPLING NUT	STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967 OR SAE-AMS
CONTACT	BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
SNAP RING	BERYLLIUM COPPER, PER ASTM-B-197
INSULATOR & DIELECTRIC STOP	TFE FLUOROCARBON PER ASTM-D-1710
GASKET	SILICONE RUBBER PER A-A-59588 (ZZ-R-765), TYPE1, GRADE 70
CONTACT RING	BRASS, PER ASTM-B-16 GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
ELBOW	STEEL, CORROSION RESISTANT, PER ASTM-A-269, UNS NO. S30400 (TP 304) OR S30403 (TP 304L), PASSIVATED PER ASTM-A-967
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APPLICATION CABLE(S) 142 SERIES CABLE INSTALLATION PER CONFIGURATOR CONNECTOR CODE SHEET 1 300

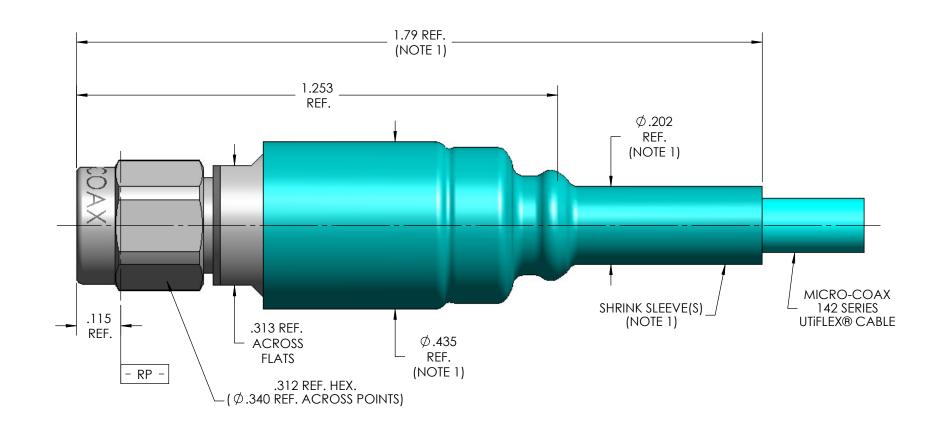
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CONNECTOR CODE SHEET 2

THIS DRAWING IS PROPRIETARY AND CONFIDENTIAL.



	REV	DESCRIPTION	DATE	BY	APPVD	CHKD
	1	PRELIMINARY RELEASE	1/14/2005	SRS	DBK	-
	2	ADDED MASS SPEC.	12/5/2006	JMK	RS	-
ĺ	3	ECO 135475	9/30/2013	MJM	RS	CCF
	4	ECO 135564	11/26/2013	MJM	RS	CCF



SPECIFICATION DRAWING

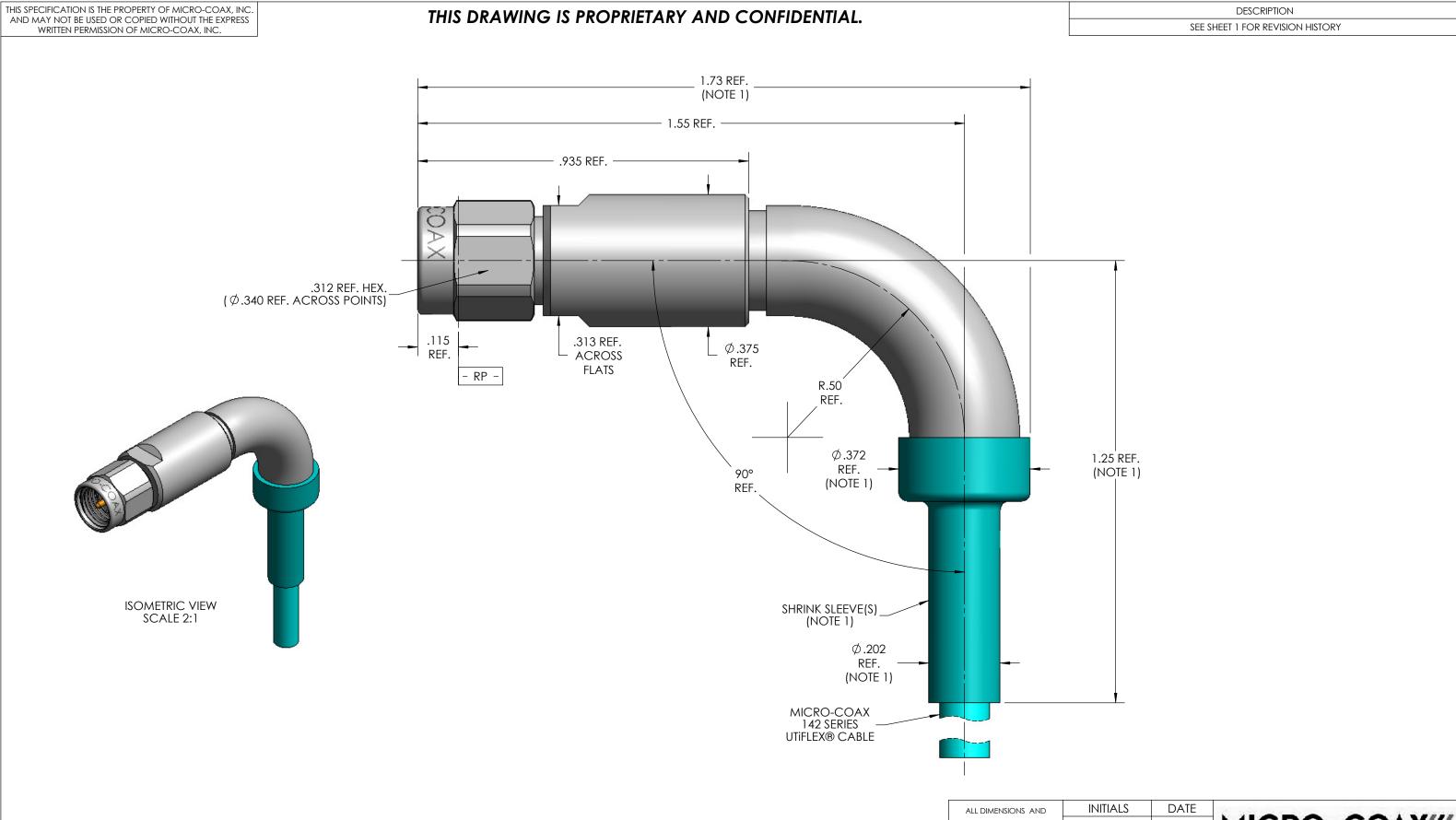
NOTE:

- 1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.
- 2. SEE SHEET 2 FOR 90° ELBOW CONFIGURATION.

	THIS SPECIFICATION IS THE		INITIALS	DATE	
	PROPERTY OF MICRO-COAX, INC. AND MAY NOT BE USED	DWN.	SRS	1/14/05	
	OR COPIED WITHOUT THE EXPRESS WRITTEN PERMISSION OF MICRO-COAX, INC.	CHKD.	CCF	10/2/13	
		APPVD.			
	TOLERANCES UNLESS OTHEWISE SPECIFIED	TITLE		SMA	. P

	MICRO-COAX
1	PROVEN RELIABLE

TOLERANCES UNLESS OTHEWISE SPECIFIED		SMA PLUG, 142 SERIES CABLE							
.XX	± .02								
.XXX.	± .005	ALL DIMENSIONS IN INC	I F3C/V	4 NO. :	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV
.XXXX	± .0010	SCREW THDS. TO BE IN AC		/20	Ъ	4.1	1 OF 2	SD903037	1
ANGLES	±2°	WITH ANSI B1.1-1989.	040	539	D	4.1	T OF Z	30703037	4



NOTE:

1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.

ALL DIMENS	ALL DIMENSIONS AND		TALS	DATE
TOLERANCES IN INCHES		DWN.	SRS	1/14/05
UNLESS OTHERWISE SPECIFIED.		CHKD.	CCF	10/2/13
.XX	± .02	APPVD.		

MICRO-COAX

 .XXX
 ± .005

 .XXXX
 ± .0010

 ANGLES
 ± 2°

SMA PLUG, 90° ELBOW, 142 SERIES CABLE

FSCM NO.	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV.
64639	В	4:1	2 OF 2	SD903037	4