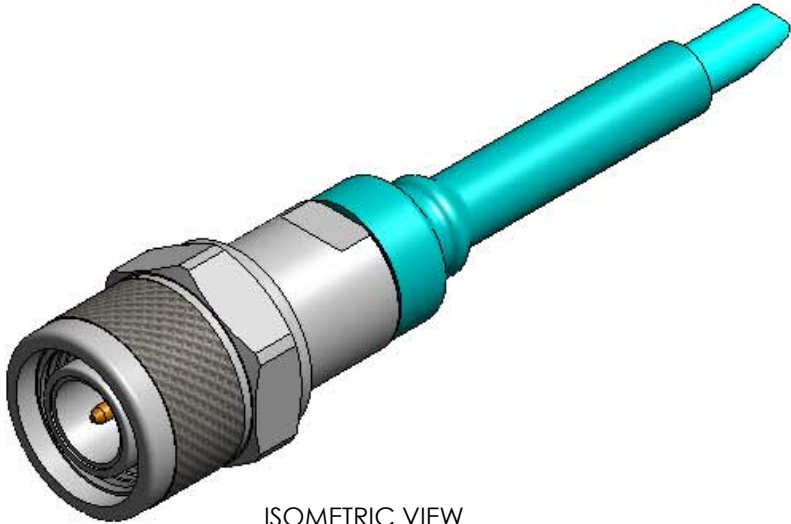


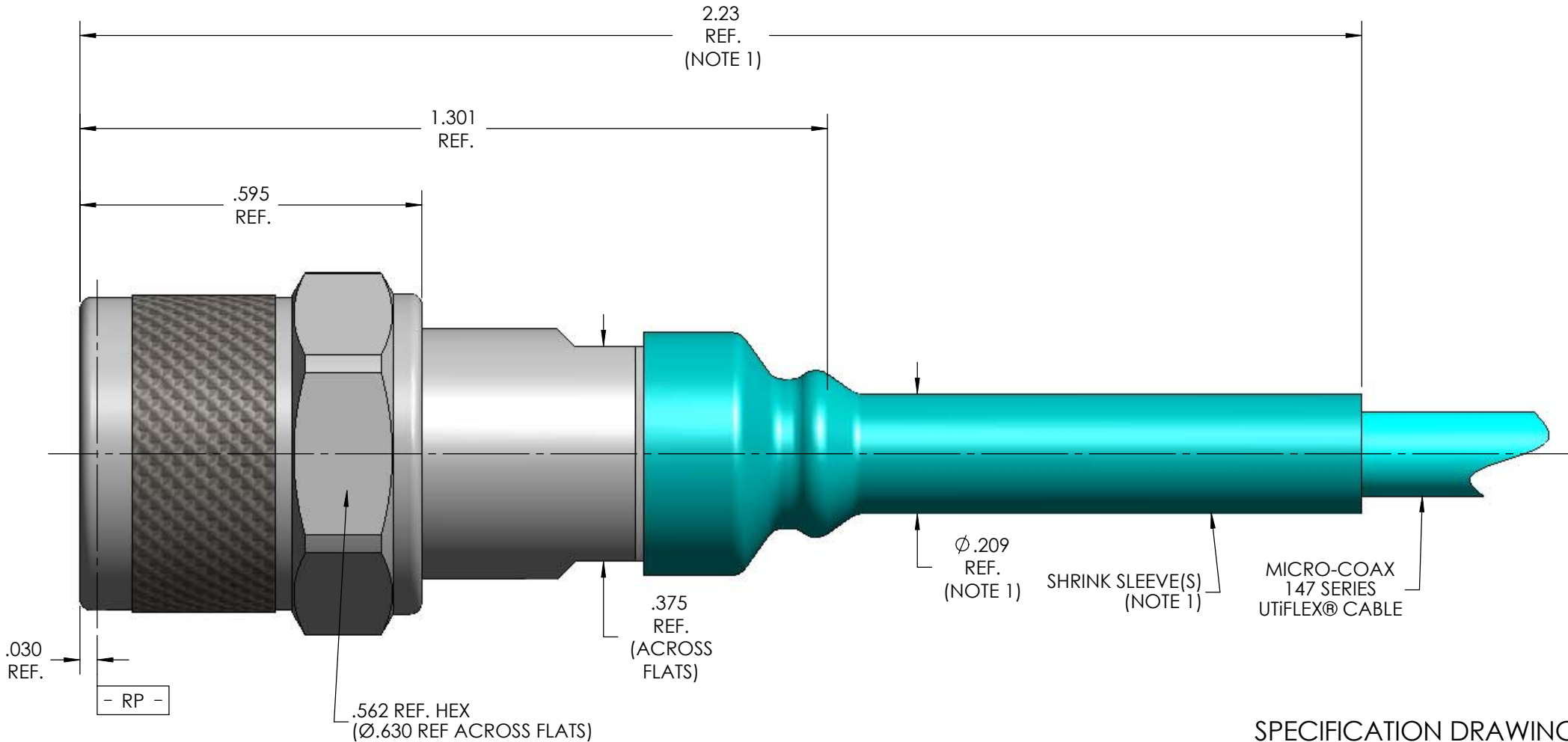
MECHANICAL CHARACTERISTICS	
INTERFACE	MIL-STD-348, FIGURE 313-3
SLANT SHEET	N/A
RECOMMENDED MATING TORQUE	9 IN-LBS NOM.
COUPLING PROOF TORQUE	15 IN-LBS. MIN.
COUPLING NUT RETENTION	60 IN-LBS. MIN.
FORCE TO ENGAGE	2 LBS. MAX.
FORCE TO DISENGAGE	2 LBS. MIN.
DURABILITY	500 CYCLES MIN.
AXIAL CONTACT RETENTION	6 LBS. MIN. (BOTH DIRECTIONS)
CABLE RETENTION	10 LBS. MIN.
MASS	20.06 GRAMS NOM.
MASS SHEET 2 (ELBOW CONFIGURATION)	22.75 GRAMS NOM.
ELECTRICAL CHARACTERISTICS	
IMPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	18 GHz
VSWR DC - 12.4 GHz	1.15:1 MAX.
12.4 GHz - 18 GHz	1.20:1 MAX.
INSERTION LOSS	0.04 √F (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	925 Vrms MIN.
INSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 18 GHz	-90 dB
CORONA	240 Vrms MIN. @ 70,000 FEET
RF HIGH POTENTIAL	600 Vrms MIN.
CONTACT RESISTANCE (INNER)	4.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	2.0 MilliOhms MAX.
ENVIRONMENTAL CHARACTERISTICS	
OPERATING TEMPERATURE	-62 °C TO 165 °C
VIBRATION	MIL-STD-202, METHOD 204, CONDITION D
MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
THERMAL SHOCK	MIL-STD-202, METHOD 107, CONDITION B
MOISTURE RESISTANCE	MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)
CORROSION	MIL-STD-202, METHOD 101, CONDITION B, 5%
MATERIALS AND FINISH	
BODY, CLAMP NUT, & COUPLING NUT	STEEL, CORROSION RESISTANT, ASTM-A-582, UNS NO. S30300, PASSIVATED PER ASTM-A-967
CONTACT	BERYLLIUM COPPER, ASTM-B-196, GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
CONTACT RING	BRASS, PER ASTM B16, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
INSULATOR, DIELECTRIC STOP	POLYETHERIMIDE THERMOPLASTIC PER ASTM-D-5205
SNAP RING	BERYLLIUM COPPER, PER ASTM-B-197
GASKET	SILICONE RUBBER PER ZZ-R-765
ELBOW	STEEL, CORROSION RESISTANT, PER ASTM-A-269, UNS NO. S30400 (TP 304) OR S30403 (TP 304L), PASSIVATED PER ASTM-A-967
APPLICATION	
CABLE(S)	142 SERIES CABLE
INSTALLATION	PER CONFIGURATOR
CONNECTOR CODE SHEET 1	60U
CONNECTOR CODE SHEET 2	6GU

THIS DRAWING IS PROPRIETARY AND CONFIDENTIAL.

REV	DESCRIPTION	DATE	BY	APPVD	CHKD
A	INITIAL RELEASE	6/21/2005	SRS	MJK	-
B	ECO 135106	2/25/2013	MJM	RS	CCF



ISOMETRIC VIEW
SCALE 2:1

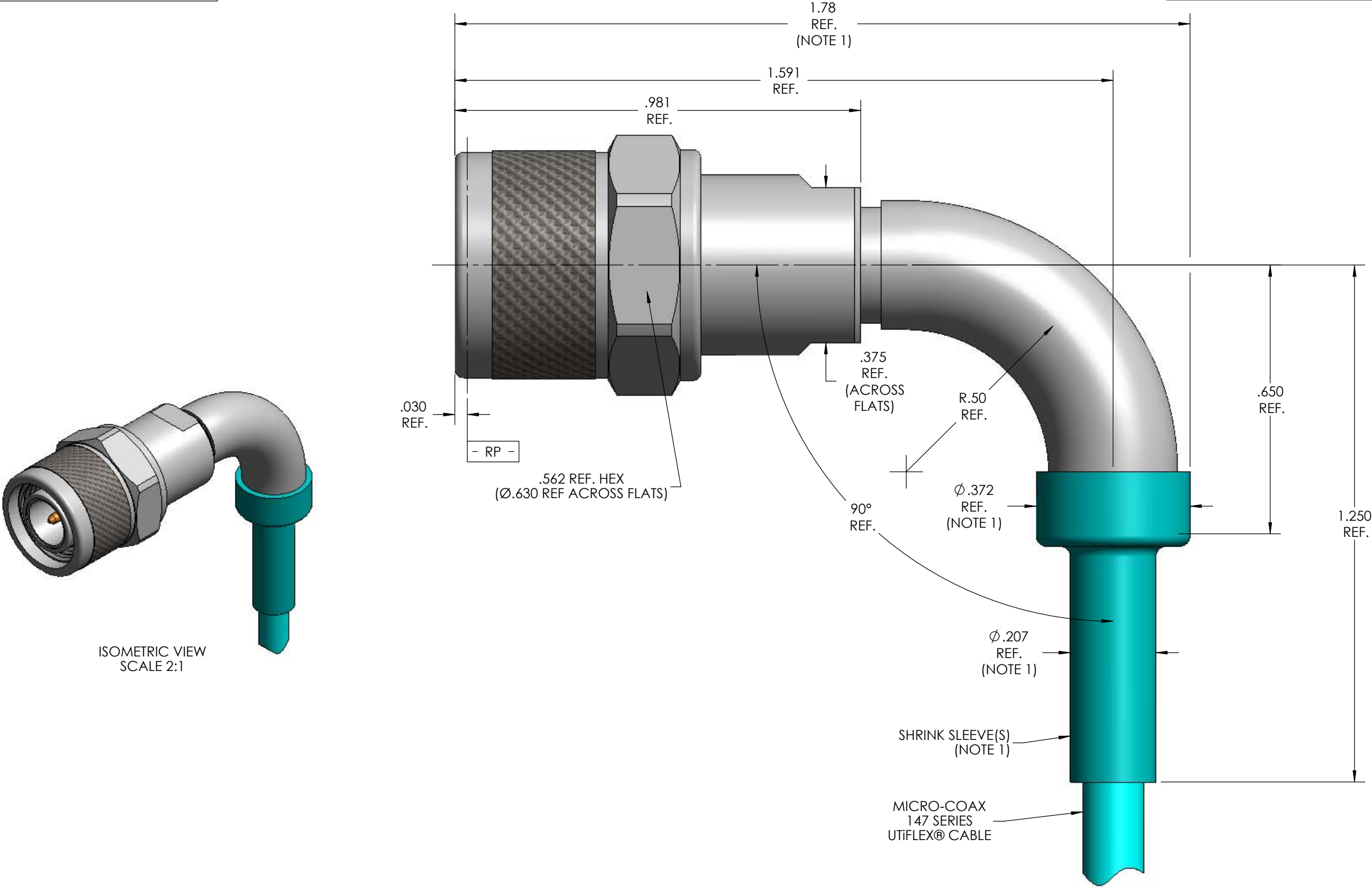


NOTES:

1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.
2. SEE SHEET 2 FOR 90° ELBOW CONFIGURATION.

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		DWN.	SRS	6/21/05							
		CHKD.	CCF	2/26/13							
		APPVD.									
TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE		TNCA PL, 147 SERIES CABLE							
.XX	± .02	ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED. SCREW THDS. TO BE IN ACCORD WITH ANSI B1.1-1989.		FSCM NO.	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV		
.XXX	± .005			64639	B	4:1	1 OF 2	SD903310	B		
.XXXX	± .0010										
ANGLES	±2°										



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1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND
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		CHKD.	CCF	2/26/13					
		APPVD.							
.XX	± .02	TITLE		TNCA PL, 90° ELBOW, 147 SERIES CABLE					
.XXX	± .005								
.XXXX	± .0010								
ANGLES	± 2°								
				FSCM NO.	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV.
				64639	B	4:1	2 OF 2	SD903310	B