INTERFACE	MIL-STD-348, FIGURE 402.1	
SLANT SHEET	MIL-PRF-39012/1 REF.	
RECOMMENDED MATING TORQUE	20 IN-LBS. NOM.	
COUPLING PROOF TORQUE	25 IN-LBS. MIN.	
COUPLING NUT RETENTION	100 LBS. MIN.	
FORCE TO ENGAGE	6 IN-LBS. MAX.	
FORCE TO DISENGAGE	6 IN-LBS. MIN.	
DURABILITY	500 CYCLES MIN.	
AXIAL CONTACT RETENTION (FROM INTERFACE)	6 LBS. MIN.	
AXIAL CONTACT RETENTION (FROM CABLE)	6 LBS. MIN.	
CABLE RETENTION	20 LBS. MIN.	
MASS SHEET 1	34.41 GRAMS NOM.	
MASS SHEET 2	37.20 GRAMS NOM.	

	ELECTRICAL CHARACTERISTI	U.
ANICE	FO Obmon NOAA	

IMPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	18 GHz
VSWR DC - 18 GHz	1.16:1MAX.
INSERTION LOSS	0.045 √F (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	1200 Vrms MIN.
INSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 18 GHz	-90 dB MIN.
CORONA	310 Vrms MIN. @70,000 FEET
RF HIGH POTENTIAL	800 Vrms MIN.
CONTACT RESISTANCE (INNER)	1.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	0.2 MilliOhms MAX.

ENVIRONMENTAL CHARACTERISTICS

OPERATING TEMPERATURE	-55 °C TO 150 °C
VIBRATION	MIL-STD-202, METHOD 204, CONDITION B
MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
THERMAL SHOCK	MIL-STD-202, METHOD 107, CONDITION B
MOISTURE RESISTANCE	mil-std-202, method 106, condition (no vibration)
CORROSION	MIL-STD-202, METHOD 101, CONDITION B, 5%

MATERIALS AND FINISH

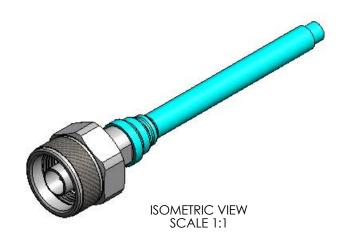
CONTACT, FLEA	BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL- 45204, OVER NICKEL PLATE PER QQ-N-290.
FORWARD BEAD	POLYPHENYLENE SULFIDE (PPS), PER ASTM-D-6358
BODY, SLEEVE, CLAMP NUT, & COUPLING NUT	STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967
SNAP RING	BERYLLIUM COPPER, PER ASTM-B-197
GASKET	SILICONE RUBBER PER ZZ-R-765
CONTACT RING	BRASS, PER ASTM-B-16, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER QQ-N-290
DIELECTRIC BEAD	POLYETHERMIDE THERMOPLASTIC, ASTM-D-5205
ELBOW	STEEL, CORROSION RESISTANT, PER ASTM-A-269, UNS NO. S30400 (TP 304) OR S30403 (TP 304L), PASSIVATED PER ASTM-A-967
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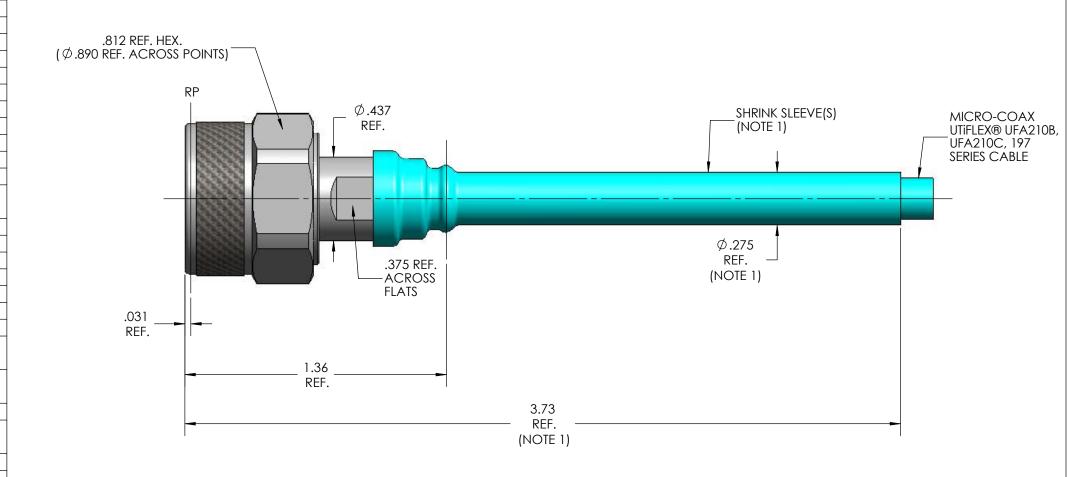
APPLICATION

CABLE(S)	UFA210B, UFA210C, 197 SERIES
INSTALLATION	PER CONFIGURATOR
CONNECTOR CODE SHEET 1	50U
CONNECTOR CODE SHEET 2	5GU

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REV.	DESCRIPTION	DATE	BY	APPVD
Α	INITIAL RELEASE	10/25/04	SRS	LXT
В	ECO 95659	10/1/2009	MJM	MJR
	ECO 135003	1/8/2013	14114	PS.





SPECIFICATION DRAWING

NOTE:

- 1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.
- 2. SEE SHEET 2 FOR 90° ELBOW CONFIGURATION.

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	CHKD.	CCF	1/8/13	ı	
	OF MICRO-COAX, INC.	APPVD.			1
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± 2°

SCREW THDS. TO BE IN ACCORD WITH ANSI B1.1-1989.

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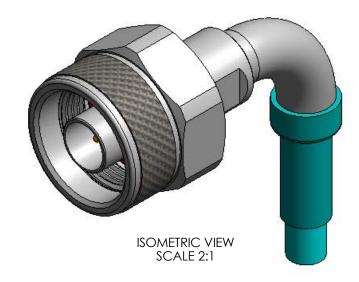
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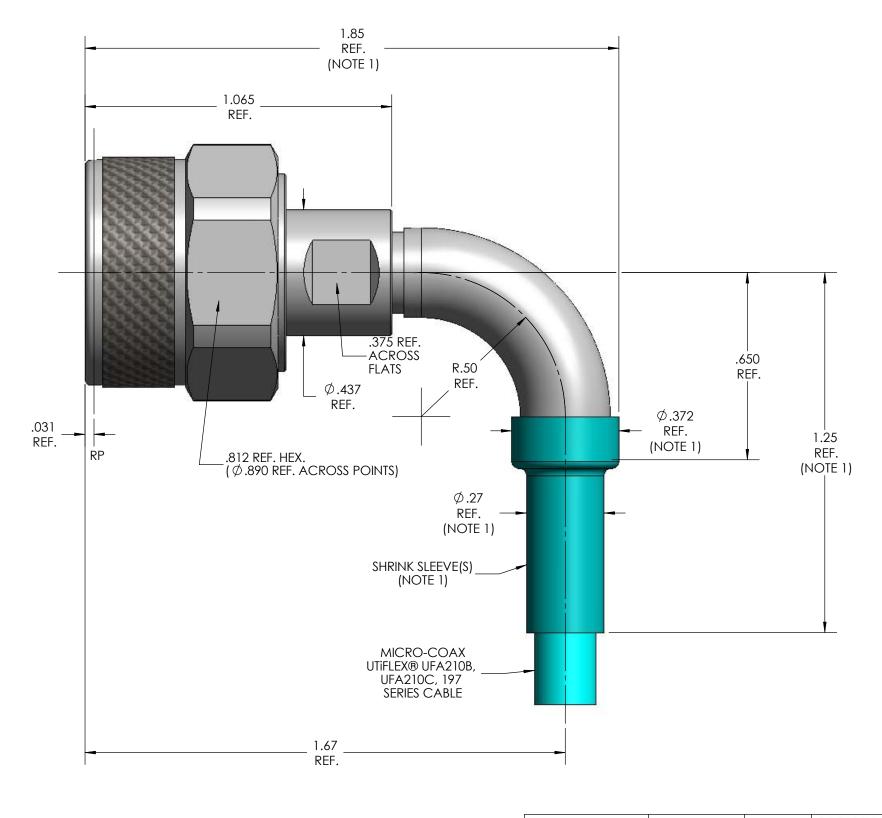
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DESCRIPTION

SEE SHEET 1 FOR REVISION HISTORY





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TOLERANCE	ES IN INCHES	DWN.	JMK	05/07/04	<i>MICRO-COAX®</i>				
UNLESS OTHER	WISE SPECIFIED.	CHKD.	CCF	1/8/13	Leading the way in transmission line solutions.				
.XX	± .02	APPVD.			Copyright Micro-Coax, Inc.				
.XXX	± .005	TIT! E							
.XXXX	± .0010	IIILE	N PLUG, PRECISION, 90° ELBOW, 197/200 SERIES CABLE						
ANGLES	+ 2°	1							

SIZE

В

3:1

SHEET NO. DRAWING NO. REV.

2 OF 2 SD904059 C

FSCM NO.

64639