THIS DRAWING IS PROPRIETARY AND CONFIDENTIAL.

REV	DESCRIPTION	DATE	BY	APPVD	CHKD
A	ECO 115548	9/15/2011	MJM	RS	CCF

MECHANICAL CHARACTERISTICS

INTERFACE	MIL-STD-348, FIGURE 310-1
IN ACCORDANCE WITH THE INTENT OF SLANT SHEET	MIL-PRF-39012/56 REF.
RECOMMENDED MATING TORQUE	9 IN-LBS. NOM.
COUPLING PROOF TORQUE	15 IN-LBS. MIN.
COUPLING NUT RETENTION	60 LBS. MIN.
FORCE TO ENGAGE	2 IN-LBS. MAX.
FORCE TO DISENGAGE	2 IN-LBS. MIN.
DURABILITY	500 CYCLES MIN.
AXIAL CONTACT RETENTION (FROM INTERFACE)	6 LBS. MIN.
AXIAL CONTACT RETENTION (FROM CABLE)	6 LBS. MIN.
CABLE RETENTION	10 LBS. MAX.
MASS	MASS = 6.89 GRAMS NOM.

ELECTRICAL CHARACTERISTICS

IMPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	18 GHz
VSWR DC - 12.46 GHz	1.12:1 MAX.
12.46 - 18 GHz	1.16:1 MAX.
INSERTION LOSS	0.04 $\sqrt{F}$ (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	650 Vrms MIN.
INSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 18 GHz	-90 dB MIN.
CORONA	170 Vrms MIN. @ 70,000 FEET
RF HIGH POTENTIAL	425 Vrms MIN.
CONTACT RESISTANCE (INNER)	4.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	2.0 MilliOhms MAX.

ENVIRONMENTAL CHARACTERISTICS

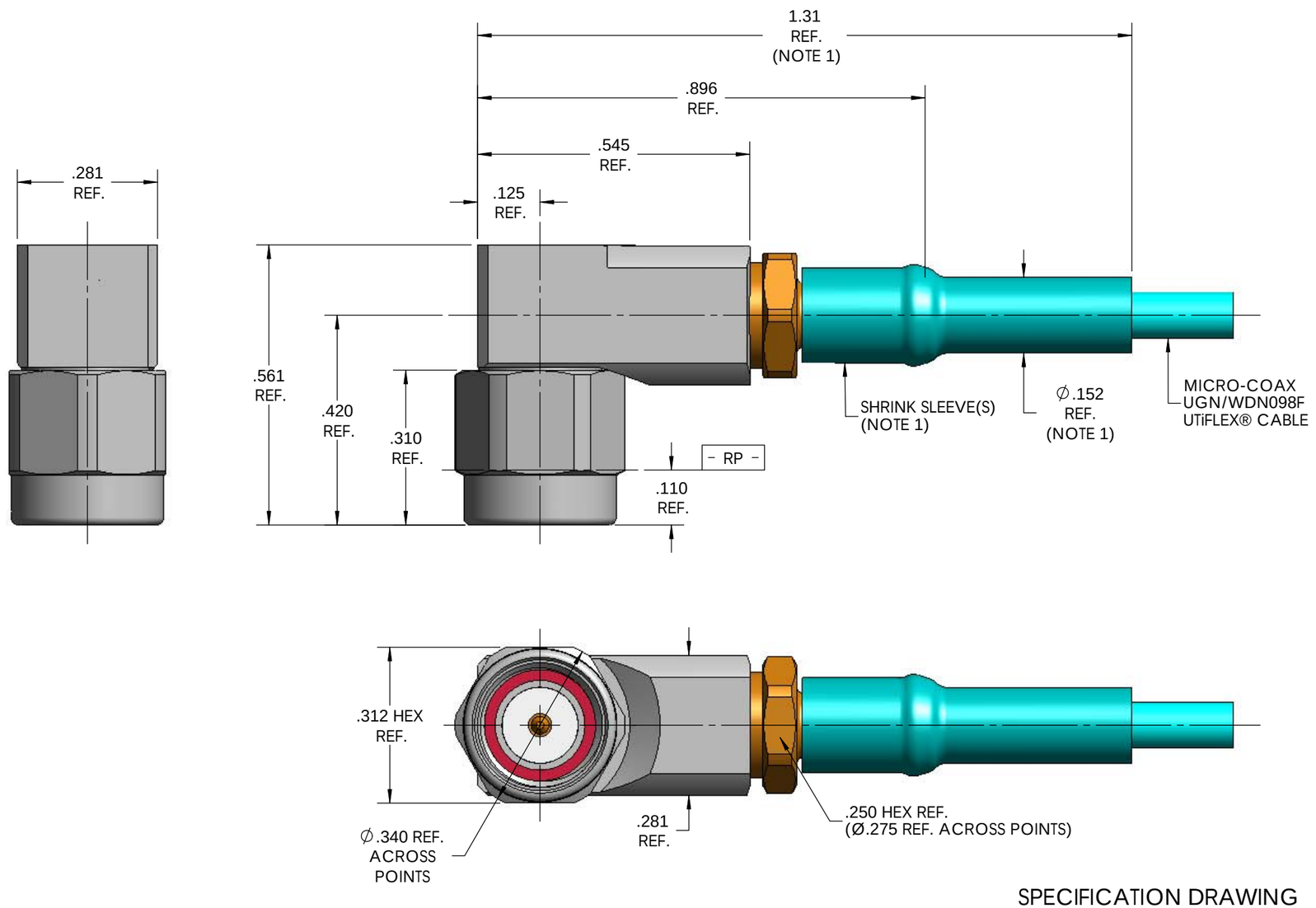
OPERATING TEMPERATURE	-62˚C TO 165˚C
VIBRATION	MIL-STD-202, METHOD 204, CONDITION D
MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
THERMAL SHOCK	MIL-STD-202, METHOD 107, CONDITION B
CORROSION	MIL-STD-202, METHOD 101, CONDITION B, 5%
MOISTURE RESISTANCE	MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)

MATERIALS AND FINISH

BODY & COUPLING NUT	STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967
CONTACTS & REAR BODY	BERYLLIUM COPPER, ASTM-B-196, GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
SNAP RING	BERYLLIUM COPPER, PER ASTM-B-197
INSULATORS	TFE FLUOROCARBON PER ASTM-D-1710
DIELECTRIC BEAD	POLYETHERIMIDE THERMOPLASTIC PER ASTM-D-5205
GASKET	SILICONE RUBBER PER ZZ-R-765

APPLICATION

CABLE(S)	UGN/WDN098F
INSTALLATION	PER CONFIGURATOR



SPECIFICATION DRAWING

NOTE:

1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.

	INITIALS	DATE
DWN.	MJM	5/24/11
CHKD.	CCF	5/24/11
APPVD.		

MICRO-COAX®
Leading the way in transmission line solutions.

TOLERANCES UNLESS OTHEWISE SPECIFIED	
.XX	± .02
.XXX	± .005
.XXXX	± .0010
ANGLES	±2°

TITLE: SMA PLUG, MITER RIGHT ANGLE, UGN/WDN098F

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED. SCREW THDS. TO BE IN ACCORD WITH ANSI B1.1-1989.	FSCM NO.	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV
	64639	B	4:1	1 OF 1	SD905116	A