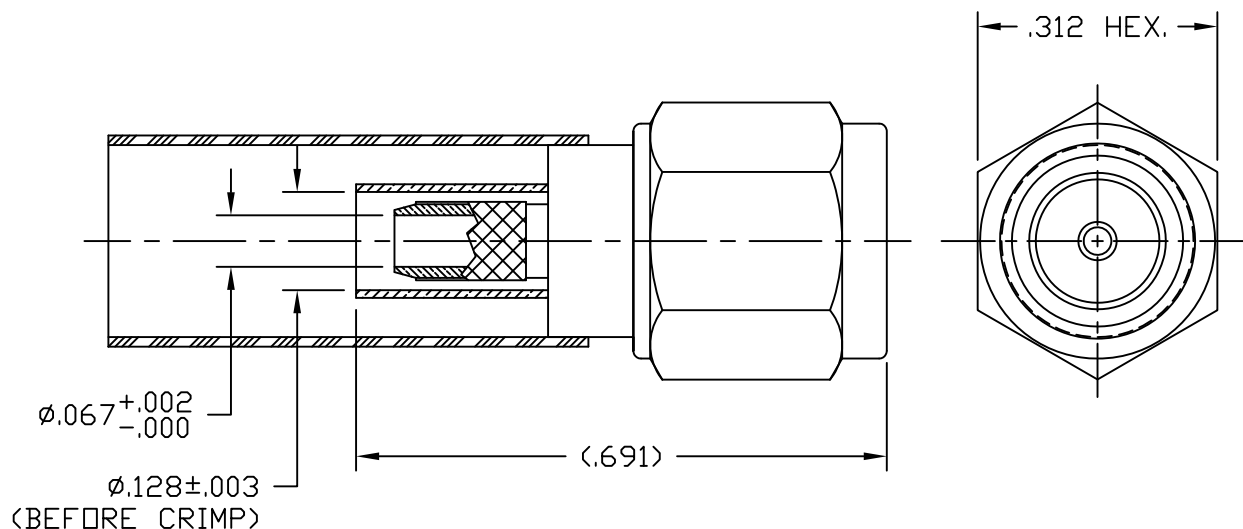


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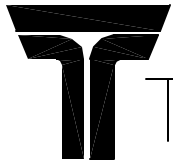
SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
-	RELEASED FOR PRODUCTION	J. C. L.	8/20/03	J. C. L.	8/20/03
A	CHANGED PER CDC #36704	D. J. H.	1/14/13	J. D. B.	1/15/13
B	CHANGED PER CDC #37206	J. D. B.	3/226/13	J. D. B.	3/26/13



NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348.
- MATERIAL: BODY & HEX COUPLING NUT- CORROSION RESISTANT STEEL PER ASTM A582.
CONTACT - BERYLLIUM COPPER PER ASTM B196.
INSULATOR - TEFLON PER ASTM D1710
GASKET - SILICONE RUBBER PER ZZ-R-765
SHRINK SLEEVE - SHRINKABLE POLYOLEFIN PER MIL-I-23053/5
FERRULE - D.H.P. COPPER CDA ALLOY 122
- FINISHES: BODY & HEX COUPLING NUT - PASSIVATE PER QQ-P-35
CONTACT - GOLD PLATE PER MIL-G-45204
FERRULE - SULFAMATE NICKEL PLATE
- CONTACT PIN IS SOLDERED.
- CRIMP THE FERRULE TO .128" HEX.

MATL:		UNLESS OTHERWISE SPECIFIED		DFTM. J. C. L.		TIMES MICROWAVE SYSTEMS	
				DATE 8/20/03			
USED ON: A		ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH N/A RMS MAX. REMOVE ALL BURRS .005 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ± .03 .XXX ± .005 ANGLES ± 1° FRACTIONS ± 1/32		CHKD. J. C. L.		TC-100-SM SMA MALE FOR LMR100 CABLE	
				DATE 8/20/03			
				APPD. J. C. L.			
SCALE: N/A	DWG. SIZE A	DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 8/20/03	SHEET 1 of 1	SD3190-1551	REV B

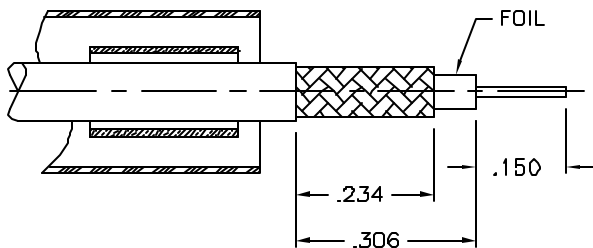
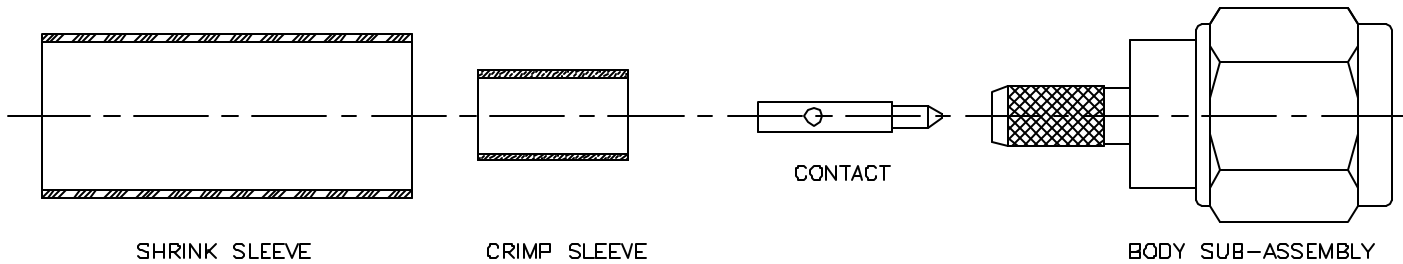


TIMES

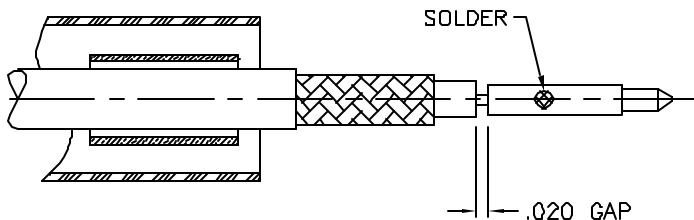
MICROWAVE SYSTEMS

358 Hall Avenue/P.O. Box 5039
Wallingford, CT 06492-5039
Tel: 203-949-8400
FAX: 203-949-8423
1-800-TMS-COAX
www.timesmicrowave.com

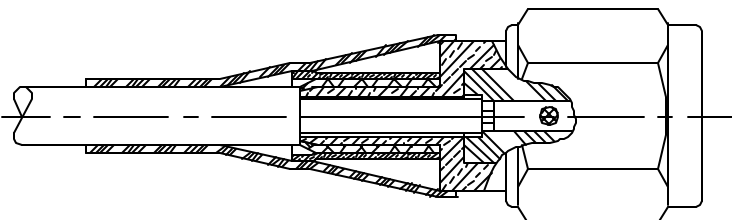
INSTALLATION INSTRUCTIONS
TC-100-SM (TIMES 3190-1551)
(Cable Types: LMR-100)



- 1) A. Trim cable to dimensions shown. Slide shrink sleeve & crimp sleeve back onto cable.
- B. Remove any residual plastic from the center conductor and deburr center conductor using a fine file.



- 2) A. Slide contact onto center conductor leaving a .020 gap as shown and solder to center conductor. Use minimal heat to minimize melting of foam dielectric. Inspect to be sure aluminum foil is not touching center contact.



- 3) A. Insert cable into connector until fully seated, with all braid wires on the outside of connector body and aluminum tape inside connector body.
- B. Slide crimp sleeve forward and crimp as close as possible to body using a .128" hex die. Use Times HX-4 crimp tool or equivalent. Do not crimp rear of crimp sleeve.
- C. Heat shrink weather seal over rear of connector body and down onto cable jacket using hot air gun.