

Technical drawing of a mechanical assembly showing a cross-section of a .312 HEX bolt, a .250 CUBE, and a 1/4-36 UNS-2B nut. The drawing includes dimensions: .312 HEX, .36, .312 HEX, .66, .250 CUBE, (Ø.146), 1/4-36 UNS-2B, and HEAT SHRINK NOT SHOWN.

3.0 FINISH: SEE TABLE
4.0 MECHANICAL
4.1 INTERFACE REF MIL-STD-348
4.2 CONTACT RETENTION: 6 LBS AXIAL
4.3 COUPLING PROOF: 15 IN*LBS
4.4 MATING TORQUE: 6-10 IN*LBS
4.5 DURABILITY: 500 CYCLES
4.6 CABLE ASSEMBLY INSTRUCTIONS
CA-9967 eSERIES

DWG NO. OL-1202-24-1		REV. E
PART NUMBER	BODY	CONTACT
1202-24-PJ	PASSIVATE	GOLD

PLATING PER SAN-TRON SPEC. 7.3.1-8

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E	UPDATE NOTES			MIX	10/4/11	FSH	FSH	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES. ALL DIMENSIONS ARE AFTER PLATING. .XXX= ±.005 ALL MACHINED SURFACES ³² / ₆₄ MAX. .XX= ±.01 ANG.±1/2' FRACTIONAL= ±1/64 ⊙.004 MAX. TIR. ⊥ AXIS .001			TITLE eSMA RA PLUG, DIRECT SOLDER FOR TFLEX 402		
D	SEE BOM UPDATES			SCRP	9/29/10	FSH	FSH				MATERIAL: FINISH: SEE TABLE		
C	UPGRADE ITEMS -7 & -24			SCRP	7/21/10	FSH	FSH						
B	ADD HEAT SHRINK PER BOM			MIX	4-13-10	FSH	FSH	THIRD ANGLE PROJECTION 					
A	PRODUCTION RELEASE			NEW	4/9/10						DWN RJG 2/11/11		
Rev.	Revisions			Disp.	Date	Dwn.	Appd.	CHKD SJS .	APPR FSH 2/11/11				
		Ref.: SK-	REMOVE ALL BURRS AND SHARP EDGES .005 MAX.	INTERPRET PER ASME Y14.5M-1994									