



# Analog Devices Welcomes Hittite Microwave Corporation

NO CONTENT ON THE ATTACHED DOCUMENT HAS CHANGED









### **Typical Applications**

The HMC441 is ideal for:

- Point-to-Point and Point-to-Multi-Point Radios
- VSAT
- LO Driver for HMC Mixers
- Military EW & ECM

### **Features**

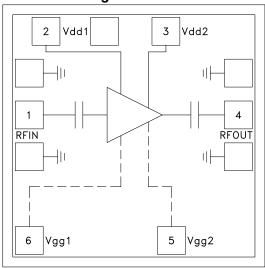
Gain: 15.5 dB

Saturated Power: +22 dBm @ 23% PAE

Single Supply Voltage: +5V w/ Optional Gate Bias

50 Ohm Matched Input/Output Die Size: 0.94 x 0.94 x 0.1 mm

## **Functional Diagram**



Vgg1, Vgg2: Optional Gate Bias

### **General Description**

The HMC441 is an efficient GaAs PHEMT MMIC Medium Power Amplifier which operates between 6 and 18 GHz\*. The amplifier provides 15.5 dB of gain, +22 dBm of saturated power, and 23% PAE from a +5V supply voltage. An optional gate bias is provided to allow adjustment of gain, RF output power, and DC power dissipation. The HMC441 amplifier can easily be integrated into Multi-Chip-Modules (MCMs) due to its small size. The backside of the die is both RF and DC ground, simplifying the assembly process and reducing performance variation. All data is tested with the chip in a 50 Ohm test fixture connected via 0.025mm (1 mil) diameter wire bonds of minimal length 0.31mm (12 mils).

# Electrical Specifications, $T_{\Delta} = +25^{\circ}$ C, Vdd1 = Vdd2 = 5V, Vgg1 = Vgg2 = Open

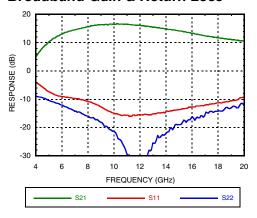
Parameter	Min.	Тур.	Max.	Units									
Frequency Range		7.0 - 8.0	)		8.0 - 12.	5	1	2.5 - 14.	0	1	4.0 - 15.	5	GHz
Gain	13	15.5		14	16.5		13	15.5		12	14.5		dB
Gain Variation Over Temperature		0.015	0.02		0.015	0.02		0.015	0.02		0.015	0.02	dB/ °C
Input Return Loss		10			13			15			14		dB
Output Return Loss		14			17			23			18		dB
Output Power for 1 dB Compression (P1dB)	15.5	18.5		16	19		17	20		17	20		dBm
Saturated Output Power (Psat)	17	20		18	21		19	22		19	22		dBm
Output Third Order Intercept (IP3)		29			31			32			32		dBm
Noise Figure		5.0			4.5			4.5			4.5		dB
Supply Current (Idd)		90	115		90	115		90			90	115	mA

\*Contact HMC for Electrical Spec Limits for 6-7 & 15.5 - 18 GHz.

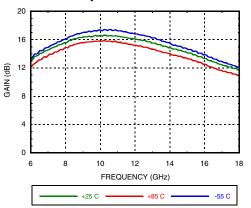




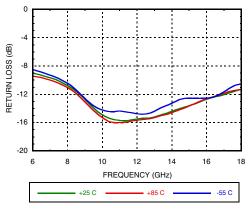
### **Broadband Gain & Return Loss**



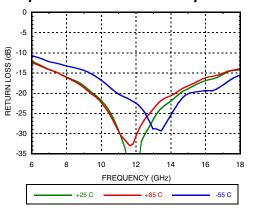
### Gain vs. Temperature



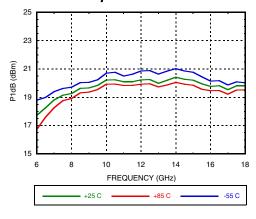
# Input Return Loss vs. Temperature



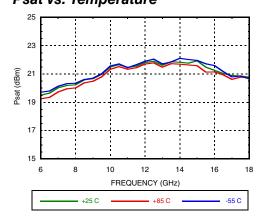
**Output Return Loss vs. Temperature** 



### P1dB vs. Temperature



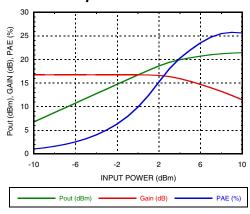
# Psat vs. Temperature



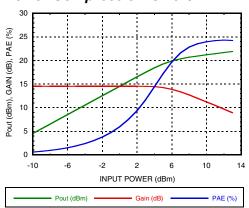




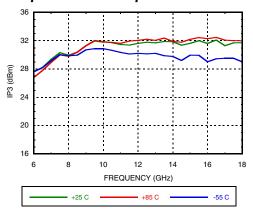
### **Power Compression @ 11 GHz**



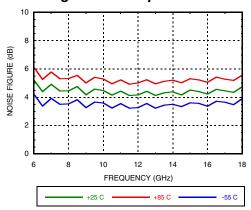
### **Power Compression @ 15 GHz**



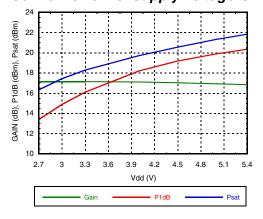
# Output IP3 vs. Temperature



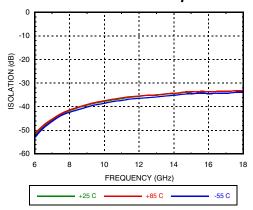
# Noise Figure vs. Temperature



# Gain & Power vs. Supply Voltage @ 11 GHz



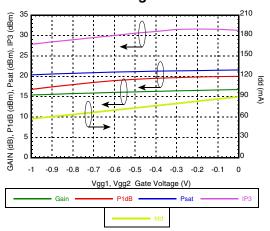
# Reverse Isolation vs. Temperature







# Gain, Power & Output IP3 vs. Gate Voltage @ 12 GHz



# **Absolute Maximum Ratings**

Drain Bias Voltage (Vdd1, Vdd2)	+5.5 Vdc
Gate Bias Voltage (Vgg1,Vgg2)	-8 to 0 Vdc
RF Input Power (RFIN)(Vdd = +5Vdc)	+20 dBm
Channel Temperature	175 °C
Continuous Pdiss (T= 85 °C) (derate 8.5 mW/°C above 85 °C)	0.76 W
Thermal Resistance (channel to die bottom)	118 °C/W
Storage Temperature	-65 to +150 °C
Operating Temperature	-55 to +85 °C

# Typical Supply Current vs. Vdd

Vdd (V)	Idd (mA)
+4.5	88
+5.0	90
+5.5	92
+2.7	80
+3.0	82
+3.3	83

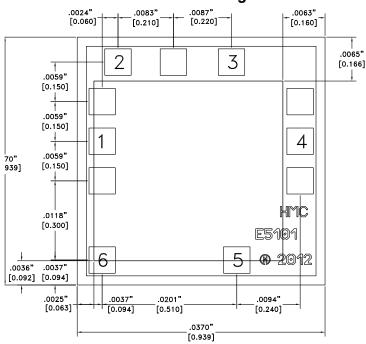
Note: Amplifier will operate over full voltage ranges shown above







# **Outline Drawing**



# Die Packaging Information [1]

Standard	Alternate		
GP-2 (Gel Pack)	[2]		

[1] Refer to the "Packaging Information" section for die packaging dimensions.

[2] For alternate packaging information contact Hittite Microwave Corporation.

### NOTES:

- 1. ALL DIMENSIONS ARE IN INCHES [MM]
- 2. DIE THICKNESS IS .004"
- 3. TYPICAL BOND IS .004" SQUARE
- 4. BACKSIDE METALLIZATION: GOLD
- 5. BOND PAD METALLIZATION: GOLD
- 6. BACKSIDE METAL IS GROUND.
- 7. CONNECTION NOT REQUIRED FOR UNLABELED BOND PADS.

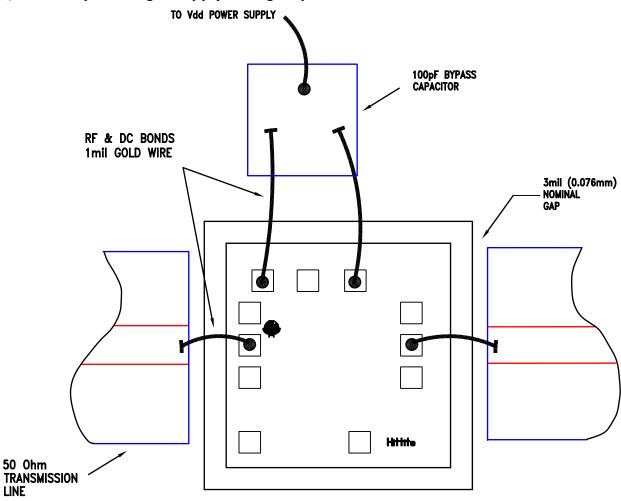
# **Pad Descriptions**

	criptions		
Pad Number	Function	Description	Pin Schematic
1	RFIN	This pad is AC coupled and matched to 50 Ohms.	RFIN ○──
2, 3	Vdd1, Vdd2	Power Supply Voltage for the amplifier. An external bypass capacitor of 100 pF is required.	Vdd1, Vdd2
4	RFOUT	This pad is AC coupled and matched to 50 Ohms.	—
5, 6	Vgg1, Vgg2	Optional gate control for amplifier. If left open, the amplifier will run at standard current. Negative voltage applied will reduce current.	Vgg1, Vgg2





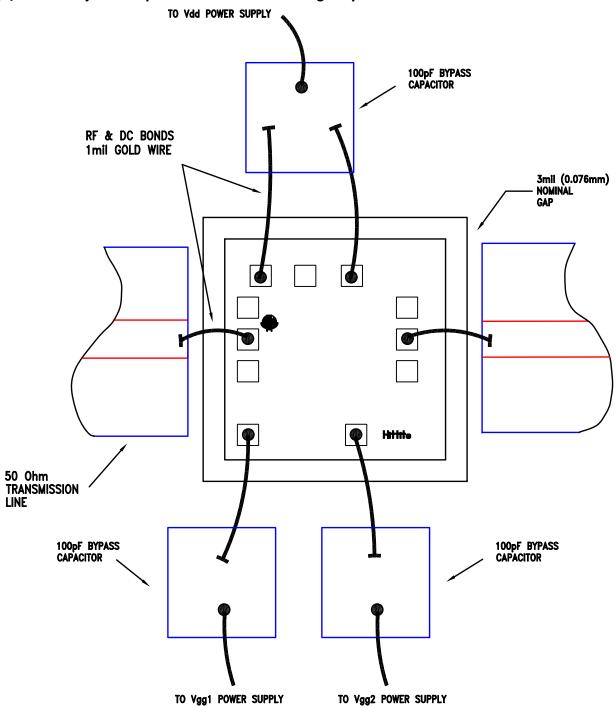
# (a) Assembly for Single Supply Voltage Operation







# (b) Assembly with Optional Gate Bias Voltage Operation







# Mounting & Bonding Techniques for Millimeterwave GaAs MMICs

The die should be attached directly to the ground plane eutectically or with conductive epoxy (see HMC general Handling, Mounting, Bonding Note).

50 Ohm Microstrip transmission lines on 0.127mm (5 mil) thick alumina thin film substrates are recommended for bringing RF to and from the chip (Figure 1). If 0.254mm (10 mil) thick alumina thin film substrates must be used, the die should be raised 0.150mm (6 mils) so that the surface of the die is coplanar with the surface of the substrate. One way to accomplish this is to attach the 0.102mm (4 mil) thick die to a 0.150mm (6 mil) thick molybdenum heat spreader (moly-tab) which is then attached to the ground plane (Figure 2).

Microstrip substrates should be located as close to the die as possible in order to minimize bond wire length. Typical die-to-substrate spacing is 0.076mm to 0.152 mm (3 to 6 mils).

### **Handling Precautions**

Follow these precautions to avoid permanent damage.

**Storage:** All bare die are placed in either Waffle or Gel based ESD protective containers, and then sealed in an ESD protective bag for shipment. Once the sealed ESD protective bag has been opened, all die should be stored in a dry nitrogen environment.

**Cleanliness:** Handle the chips in a clean environment. DO NOT attempt to clean the chip using liquid cleaning systems.

Static Sensitivity: Follow ESD precautions to protect against  $> \pm 250$ V ESD strikes.

**Transients:** Suppress instrument and bias supply transients while bias is applied. Use shielded signal and bias cables to minimize inductive pickup.

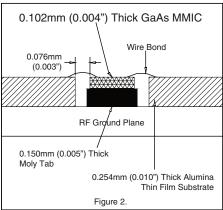
0.102mm (0.004") Thick GaAs MMIC

Wire Bond

0.076mm
(0.003")

RF Ground Plane

0.127mm (0.005") Thick Alumina
Thin Film Substrate
Figure 1.



**General Handling:** Handle the chip along the edges with a vacuum collet or with a sharp pair of bent tweezers. The surface of the chip may have fragile air bridges and should not be touched with vacuum collet, tweezers, or fingers.

### Mounting

The chip is back-metallized and can be die mounted with AuSn eutectic preforms or with electrically conductive epoxy. The mounting surface should be clean and flat.

Eutectic Die Attach: A 80/20 gold tin preform is recommended with a work surface temperature of 255 °C and a tool temperature of 265 °C. When hot 90/10 nitrogen/hydrogen gas is applied, tool tip temperature should be 290 °C. DO NOT expose the chip to a temperature greater than 320 °C for more than 20 seconds. No more than 3 seconds of scrubbing should be required for attachment.

Epoxy Die Attach: Apply a minimum amount of epoxy to the mounting surface so that a thin epoxy fillet is observed around the perimeter of the chip once it is placed into position. Cure epoxy per the manufacturer's schedule.

### Wire Bonding

Ball or wedge bond with 0.025mm (1 mil) diameter pure gold wire. Thermosonic wirebonding with a nominal stage temperature of 150 °C and a ball bonding force of 40 to 50 grams or wedge bonding force of 18 to 22 grams is recommended. Use the minimum level of ultrasonic energy to achieve reliable wirebonds. Wirebonds should be started on the chip and terminated on the package or substrate. All bonds should be as short as possible <0.31mm (12 mils).