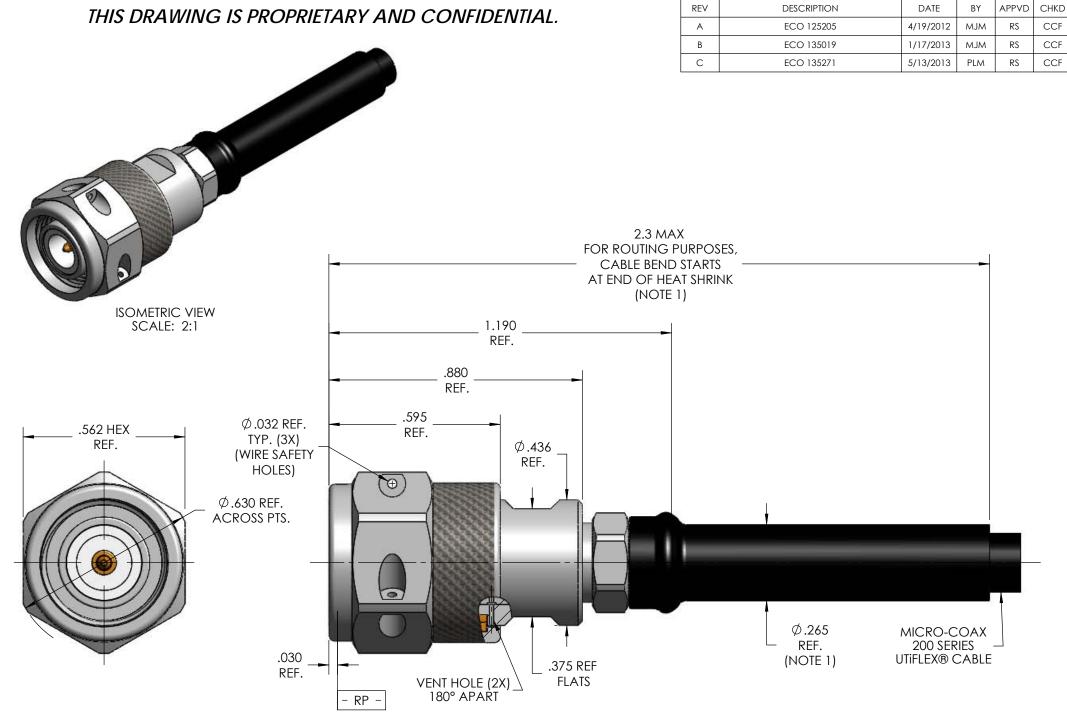
MECHANICA	AL CHARACTERISTICS
INTERFACE	MIL-STD-348, FIGURE 313-1
IN ACCORDANCE WITH THE INTENT OF SLANT SHEET	MIL-PRF-39012/26 REF.
RECOMMENDED MATING TORQUE	20 IN-LBS. NOM.
COUPLING PROOF TORQUE	25 IN-LBS. MIN.
COUPLING NUT RETENTION	60 LBS. MIN.
FORCE TO ENGAGE	2 IN-LBS. MAX.
FORCE TO DISENGAGE	2 IN-LBS. MIN.
DURABILITY	500 CYCLES MIN.
AXIAL CONTACT RETENTION (FROM INTERFACE)	6 LBS. MIN. (BOTH DIRECTIONS)
CABLE RETENTION	20 LBS. MIN.
MASS	17.11 GRAMS NOM.
ELECTRICA	L CHARACTERISTICS
IMPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	14 GHz
VSWR DC - 12.4 GHz	1.15:1MAX.
12.4 - 14 GHz	1.20:1 MAX.
INSERTION LOSS	0.04 √F (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	1175 Vrms MIN.
INSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 15 GHz	-90 dB
CORONA	300 Vrms MIN. @ 70,000 FEET
RF HIGH POTENTIAL	775 Vrms MIN.
3111 312111111	
CONTACT RESISTANCE (INNER)	4.0 MilliOhms MAX.
	4.0 MilliOhms MAX.  2.0 MilliOhms MAX.  TAL CHARACTERISTICS
CONTACT RESISTANCE (OUTER)  ENVIRONMEN  OPERATING TEMPERATURE	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C
CONTACT RESISTANCE (OUTER)  ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B
ENVIRONMEN  OPERATING TEMPERATURE VIBRATION  MECHANICAL SHOCK	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B
ENVIRONMEN  OPERATING TEMPERATURE VIBRATION  MECHANICAL SHOCK	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER
ENVIRONMEN  OPERATING TEMPERATURE VIBRATION  MECHANICAL SHOCK THERMAL SHOCK CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967
ENVIRONMEN  PROPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100 °C TO +150 °C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER MIL-DTL-45204, OVER
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
ENVIRONMEN  PRATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING  INSULATOR	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100 °C TO +150 °C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER MIL-DTL-45204, OVER
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING  DIELECTRIC BEAD(S)	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING  DIELECTRIC BEAD(S)	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  POLYPHENYLENE SULFIDE PER ASTM-D-6358
ENVIRONMEN  OPERATING TEMPERATURE  VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING  DIELECTRIC BEAD(S)	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  POLYPHENYLENE SULFIDE PER ASTM-D-6358
ENVIRONMEN  OPERATING TEMPERATURE VIBRATION  MECHANICAL SHOCK THERMAL SHOCK CORROSION  MATERI  BODY, BUSHING, COUPLING NUT, CLAMP NUT  SNAP RING INSULATOR  CONTACT & CONTACT RING  DIELECTRIC BEAD(S)  AP  CABLE(S)	2.0 MilliOhms MAX.  TAL CHARACTERISTICS  -100°C TO +150°C  MIL-STD-202, METHOD 204, CONDITION B  MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  ALS AND FINISH  STEEL, CORROSION RESISTANT PER ASTM-A-582, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  BERYLLIUM COPPER PER ASTM-B-196, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  POLYPHENYLENE SULFIDE PER ASTM-D-6358  PLICATION  200 SERIES CABLE



## NOTE:

- 1. MARKER LOCATION ON THIS DRAWING IS FOR REFERENCE ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE.
- 2. ALL SPECIFICATIONS LISTED ON THIS DRAWING WILL ALSO APPLY TO CONNECTOR 905093-EM (EQUIPMENT MODEL).
- 3. SEE SHEET 2 FOR HEAT SHRINK FORMED ELBOW CONFIGURATION.

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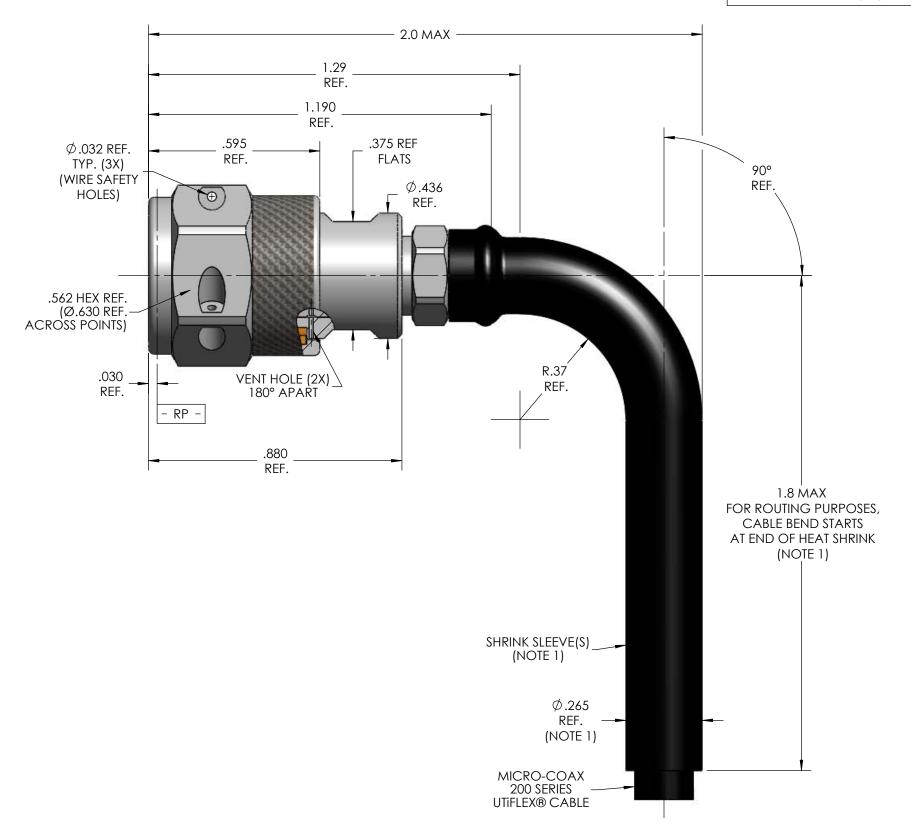
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.XX	± .02							
.XXX	± .005	ALL DIMENSIONS IN INCHES UNI ESS OTHERWISE SPECIFIED.	FSCM NO.	SIZE	SCALE	SHEET NO.	DRAWING NO.	REV
.XXXX	± .0010	SCREW THDS. TO BE IN ACCORD	44430	D	2.1	1 OF 2	SD905093	
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DESCRIPTION

SEE SHEET 1 FOR REVISION HISTORY



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ISOMETRIC VIEW SCALE: 2:1

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ANGLES	± 2°						

FORMED ELBOW, 200 SERIES, SPACE GRADE ± 2°

FSCM NO. SIZE SCALE SHEET NO. DRAWING NO. REV. В 2 OF 2 SD905093 3:1 64639