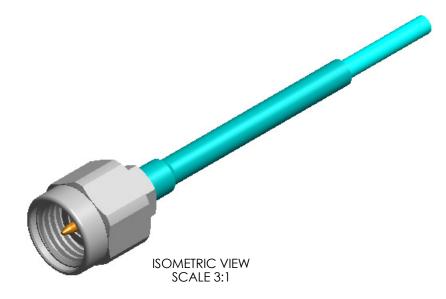
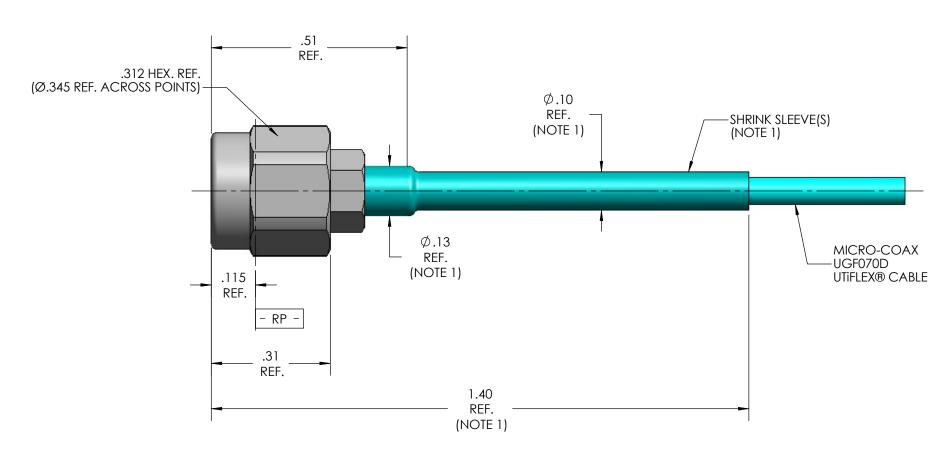
MECHANICA	AL CHARACTERISTICS
NTERFACE	MIL-STD-348, FIGURE 310-1
N ACCORDANCE WITH THE INTENT OF SLANT SHEET	MIL-PRF-39012/55 REF.
RECOMMENDED MATING TORQUE	9 IN-LBS. NOM.
COUPLING PROOF TORQUE	15 IN-LBS. MIN.
COUPLING NUT RETENTION	60 LBS. MIN.
FORCE TO ENGAGE	2 IN-LBS. MAX.
FORCE TO DISENGAGE	2 IN-LBS. MAX.
DURABILITY	500 CYCLES MIN.
AXIAL CONTACT RETENTION (FROM INTERFACE)	6 LBS. MIN.
AXIAL CONTACT RETENTION (FROM CABLE)	6 LBS. MIN.
CENTER CONTACT INSERTION (FROM CABLE)	3 LBS. MAX
CENTER CONTACT WITHDRAW (FROM CABLE)	1 Oz. MIN.
CABLE RETENTION	10 LBS. MAX.
MASS	2.41 GRAMS NOM.
ELECTRICAL	CHARACTERISTICS
MPEDANCE	50 Ohms NOM.
MAXIMUM FREQUENCY	32 GHz
VSWR DC - 18 GHz	1.16:1 MAX.
18 - 32 GHz	1.18:1 MAX.
NSERTION LOSS	0.03 √F (GHz) dB MAX.
DIELECTRIC WITHSTANDING VOLTAGE	500 Vrms MIN.
NSULATION RESISTANCE	5000 MegaOhms MIN.
RF LEAKAGE DC - 18 GHz	-90 dB MIN.
CORONA	130 Vrms MIN. @ 70,000 FEET
RF HIGH POTENTIAL	325 Vrms MIN.
CONTACT RESISTANCE (INNER)	3.0 MilliOhms MAX.
CONTACT RESISTANCE (OUTER)	2.0 MilliOhms MAX.
ENVIRONMEN'	TAL CHARACTERISTICS
OPERATING TEMPERATURE	-62°C TO 165°C
	MIL-STD-202, METHOD 204, CONDITION D
VIBRATION	
vibration MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
VIBRATION MECHANICAL SHOCK THERMAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I MIL-STD-202, METHOD 107, CONDITION B
vibration MECHANICAL SHOCK	MIL-STD-202, METHOD 213, CONDITION I
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION	MIL-STD-202, METHOD 213, CONDITION I MIL-STD-202, METHOD 107, CONDITION B MIL-STD-202, METHOD 101, CONDITION B, 5%
VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MOISTURE RESISTANCE	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH
VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MOISTURE RESISTANCE	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)
VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MOISTURE RESISTANCE  MATERIA	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. \$30300,
VIBRATION  MECHANICAL SHOCK  THERMAL SHOCK  CORROSION  MOISTURE RESISTANCE  MATERIA  COUPLING NUT	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTI-45204, OVER
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. \$30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT  CONTACT SNAP RING	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  BERYLLIUM COPPER, PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, GOLD PLATE PER MIL-DTL- 45204, OVER
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT  CONTACT SNAP RING NSULATOR	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  BERYLLIUM COPPER, PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO.
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT CONTACT SNAP RING INSULATOR BODY GASKET	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  BERYLLIUM COPPER, PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290.  SILICONE RUBBER PER ZZ-R-765
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT CONTACT SNAP RING INSULATOR BODY GASKET	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  BERYLLIUM COPPER, PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290.
VIBRATION MECHANICAL SHOCK THERMAL SHOCK CORROSION MOISTURE RESISTANCE  MATERIA COUPLING NUT CONTACT SNAP RING INSULATOR BODY GASKET	MIL-STD-202, METHOD 213, CONDITION I  MIL-STD-202, METHOD 107, CONDITION B  MIL-STD-202, METHOD 101, CONDITION B, 5%  MIL-STD-202, METHOD 106, CONDITION (NO VIBRATION)  ALS AND FINISH  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, PASSIVATE PER ASTM-A-967  BERYLLIUM COPPER, ASTM-B-196 GOLD PLATED PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290  BERYLLIUM COPPER, PER ASTM-B-197  TFE FLUOROCARBON PER ASTM-D-1710  STEEL, CORROSION RESISTANT, PER ASTM-A-582, UNS NO. S30300, GOLD PLATE PER MIL-DTL-45204, OVER NICKEL PLATE PER AMS-QQ-N-290.  SILICONE RUBBER PER ZZ-R-765

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REV.	REV. DESCRIPTION		BY	APPVD
Α	initial release	1/13/2005	JMK	RDS
Al	ECO 105240	3/29/2010	MLM	RS
В	ECO 135237	4/30/2013	MJM	RS





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		ALL VD.				•	•	
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.XXXX.	± .0010	SCREW THDS. TO BE IN AC WITH ANSI B1.1-1989		639 B	1.1	1 OF 1	SD904037	R
ANGLES	± 2°		040	007	8 4:1	I OF I	30704037	ט