# VI TELEFILTER Filter specification TFS 243 1/5

**Measurement condition** 

Terminating impedance: \*

 $\begin{array}{lll} \text{Input:} & 310 \ \Omega \ || \ -3,4 \ \text{pF} \\ \text{Output:} & 310 \ \Omega \ || \ -3,4 \ \text{pF} \\ \text{External Coil:} & 100 \ \ \text{nH} \\ \end{array}$ 

### Characteristics

#### Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS 243 is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_C$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 243 MHz without any tolerance. The given values for both the relative attenuation  $a_{rel}$  and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency  $f_C$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_C$ .

Data		typ. v	/alue	tole	rance / I	imit
Insertion loss (reference level)	a <sub>e</sub>	3,2	dB	max.	5,0	dB
Nominal frequency	f <sub>N</sub>	-			243,0	MHz
Centre frequency	$f_{C}$	243,0	MHz		-	
Relative attenuation	a <sub>rel</sub>					
$f_N$ ± 100 kHz				max.	3	dB
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	kHz kHz 6 kHz MHz MHz MHz	30 40 50 57 48 55	dB dB dB dB dB	min. min. min. min. min. min.	25 36 45 50 45 50	dB dB dB dB dB
Group delay ripple						
$f_N$ ± 70 kHz		1	μs	max.	1,5	μs
Operating temperature range	OTR	-		- 25 °C .	+ 85°C	
Storage temperature range		-		- 30 °C + 85°C		
Frequency inversion temperature		+ 25	°C		-	
Temperature coefficient of frequency	TC <sub>f</sub> **	-0,036	ppm/K <sup>2</sup>			

<sup>\*)</sup> The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*) Δf(Hz) = TC<sub>f</sub>(ppm/K²) x (T-T<sub>0</sub>)² x f<sub>TO</sub>(MHz)

Generated:		
Checked / Approved:		

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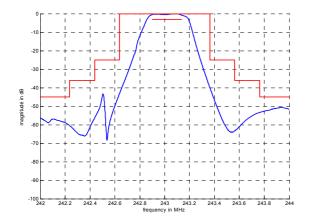
**VI TELEFILTER** 

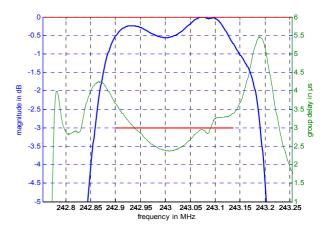
## Filter specification

**TFS 243** 

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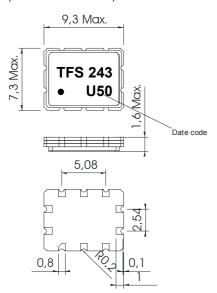
### Filter characteristic





### Construction and pin connection

(All dimensions in mm)



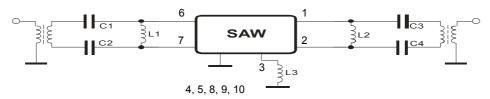
Pin connection balanced		
1	Output	
2	Output	
3	External Coil	
4	Ground	
5	Ground	
6	Input	
7	Input	
8	Ground	
9	Ground	

Pin connection unbalanced Output Output RF Return 2 3 External Coil 4 Ground Ground Input Input RF Return Ground 8 Ground 10 Ground

Date code: Year + week U 2006 V 2007 W 2008 ...

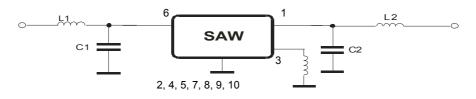
Ground

### 50 Ω Test circuit balanced



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### 50 Ω Test circuit unbalanced



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#### Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;

DIN IEC 68 T2 - 27

2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;

DIN IEC 68 T2 - 6

3. Change of

-55 °C to 125°C / 30 min. each / 10 cycles temperature:

DIN IEC 68 part 2 - 14 Test N

4. Resistance to

solder heat (reflow): reflow possible: twice max.;

for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

#### Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;

tape type II, embossed carrier tape with top cover tape on the upper side;

2000 max. pieces of filters peer reel: min. 300 mm reel of empty components at start: min. 500 mm reel of empty components at start including leader: min. 300 mm trailer:

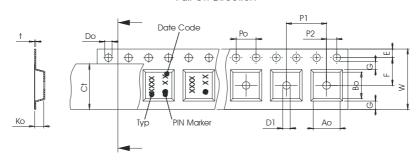
Pull Off Direction

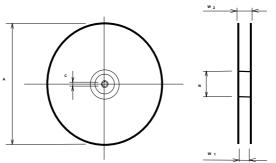
### Tape (all dimensions in mm)

W  $16,00 \pm 0,3$ Ро  $4.00 \pm 0.1$ 1,50 +0,1/-0 Do Ε  $1,75 \pm 0,10$  $7,50 \pm 0,10$ G(min) 0,60 P2  $2,00 \pm 0,1$ P1  $12,00 \pm 0,1$ D1(min) 1,50 +0,1/-0 Αo  $7.60 \pm 0.10$ 9,60 ± 0,10 Во Ct 13.5

### Reel (all dimensions in mm)

:330 W1 16,4 W2(max) 22,4 N(min) 50 13.0





The minimum bending radius is 45 mm.

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### Filter specification

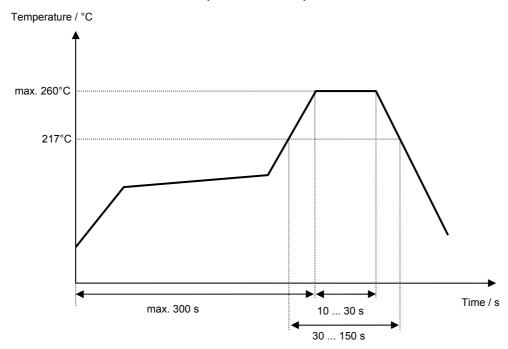
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### Air reflow temperature conditions

Conditions	<u>Exposure</u>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

### Chip-mount air reflow profile



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#### VI TELEFILTER Filter specification **TFS 243** 5/5 History Version Reason of Changes Date Name Add history and filter charactreisticsChange construction and stability characteristics Strehl 25.01.2006 1.2 1.3 - Change construction Strehl 15.12.2006

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